

Part Number: PT974-89251-03

**Kit Contents**

Item #	Quantity Req.	Description
1	1	Rear Recovery Hook
2		
3		

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		
2		
3		

**Conflicts**

None
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**Recommended Tools**

Personal & Vehicle Protection	Notes
Gloves	
Safety Glasses	
Special Tools	Notes
Installation Tools	Notes
Socket	17mm
Ratchet	
Torque Wrench	0-100Nm
Special Chemicals	Notes

**General Applicability**

MY25- 4Runner HV
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**Recommended Sequence of Application**


Item #	Accessory
1	
2	
3	


\*Mandatory


**Vehicle Service Parts** (may be required for reassembly)


Item #	Quantity Req.	Description
1		
2		
3		


**Legend**


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.


 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

 **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

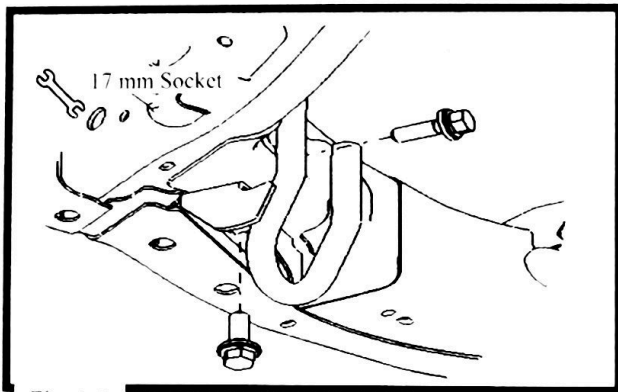


Fig. 1-1

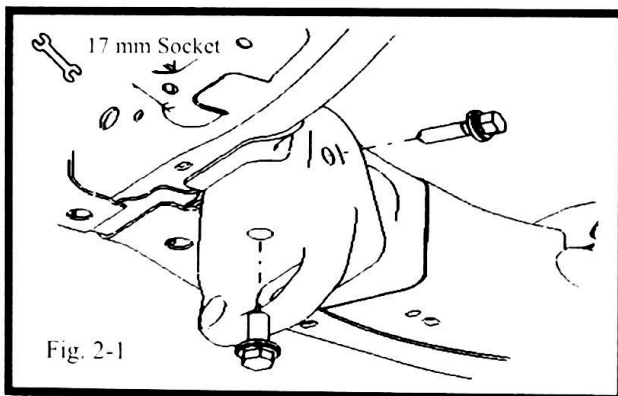


Fig. 2-1

### 1. Remove OEM Rear Recovery Hook (RH Side of Vehicle)

(a) Remove 2 (17mm) bolt from OEM Rear Recovery Hook, keep bolts (Fig. 1-1)

(b) Remove OEM Rear Recovery Hook


|| **Note:** The spare tire can be lowered if additional space is needed to access Recovery Hook bolts

### 2. Install Rear Recovery Hook (RH Side of Vehicle)

(a) Position Rear Recovery Hook and align to mounting holes

⚠ (b) Install OEM bolts and tighten down evenly. Torque = 70Nm (51.6ft/lbs) (Fig. 2-1)

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> Verify parts:</li><li><input type="checkbox"/> Insure Hardware Torque</li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	<p>Removed items have been discarded &amp; replaced items are in place</p> <p> Torque = 70Nm (51.6ft/lbs)</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/></li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</li></ul>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to the TMNA Accessory Quality Shipping Standard).</p>