

Part Number: PT924-89250

Kit Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|----------------------|
| 1 | 1 | Door Scuff Protector |
| 2 | | |
| 3 | | |

Hardware Bag Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| | | |
| | | |
| | | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| | | |
| | | |
| | | |
| | | |
| | | |

Conflicts

| |
|------|
| None |
|------|

Recommended Tools

| | |
|--|--------------|
| Personal & Vehicle Protection | Notes |
| VEHICLE PROTECTION | |
| | |
| | |
| Special Tools | Notes |
| | |
| | |
| Installation Tools | Notes |
| Clean Lint Free Cloth | |
| 13mm (1/2") Masking tape | |
| | |
| | |
| Special Chemicals | Notes |
| Rubbing Alcohol | |
| | |
| | |

General Applicability

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|-------------------------------|
| MY25 and newer 4Runner models |
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Recommended Sequence of Application

| Item # | Accessory |
|--------|-----------|
| | |
| | |

*Mandatory

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| | | |
| | | |
| | | |
| | | |

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Front Preparation.

(a) Open package and check part for damage.



(b) Ensure the Door Scuff Protectors and the vehicle doors are at least 60°-110°F (15°-43°C).

(c) Open front doors.

(d) Use rubbing alcohol on a clean lint free cloth and scrub the surface of the door panel in the area shown. (Fig 1-1)



Wipe the scrubbed surface with a clean, dry, lint free cloth. Once cleaned, do not contaminate these surfaces by touching them with bare skin.

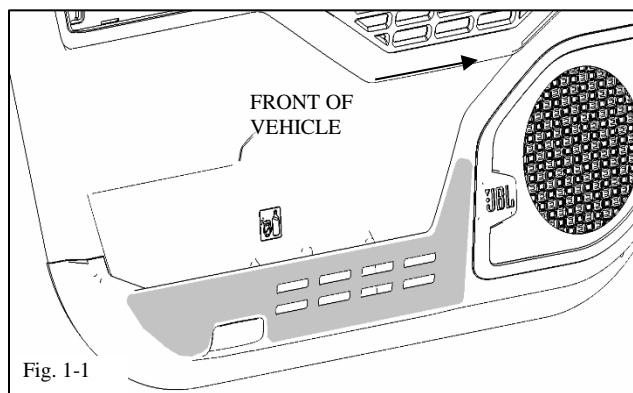


Fig. 1-1

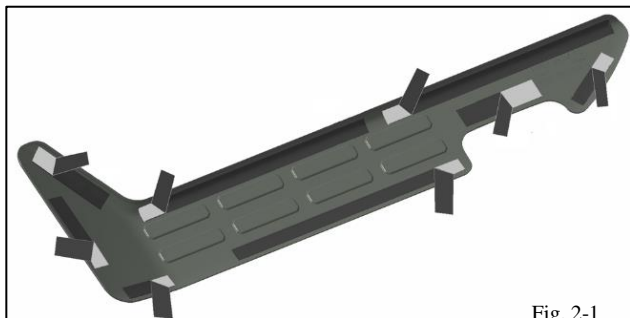


Fig. 2-1

2. Front Door Scuff Protector Installation

- (a) While carefully holding the Front LH Door Scuff Protector by its edges, starting at the end of part, and making your way around, pull the plastic liner tabs at the ends of the tapes to expose approximately 1" (25mm) of tape. (Fig 2-1)



NOTE: Once the liner is removed from the Door Scuff Protector, the surface of the tape must not be touched.

- (b) Ensure all the tabs are folded so they can be accessed from the outside once the protector is seated on the door.
- (c) Align the protector with the door pocket top, cutout features and front of the door near the speaker. Press into place. (Fig 2-2).

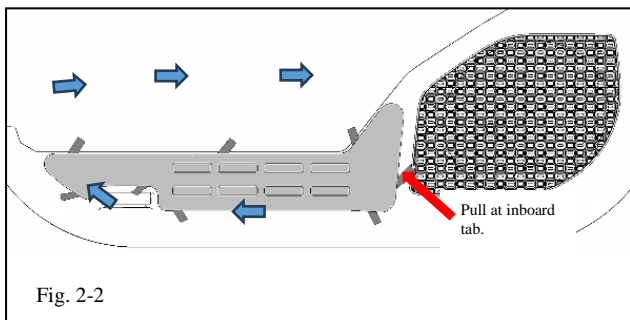


Fig. 2-2



- (d) Verify the protector is aligned correctly. Pull all liners away from the protector, cover with a lint free cloth and apply firm pressure to the entire surface.
- (e) Repeat for the front right hand (passenger) side

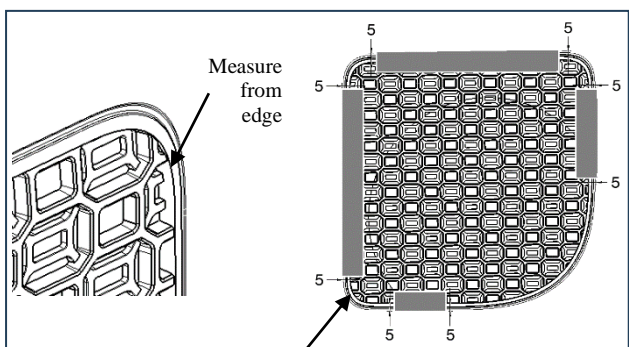
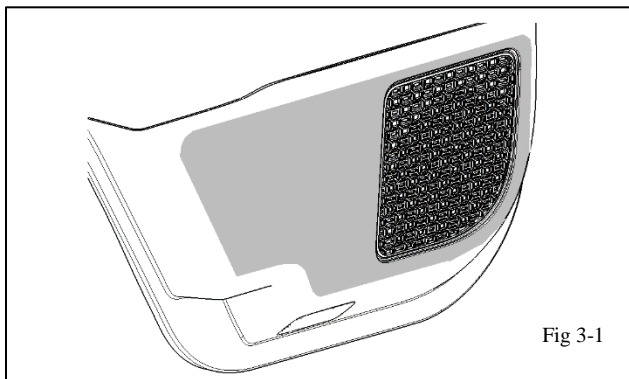


Fig. 3-2

3. Rear Preparation.

(a) Open package and check part for damage.



(b) Ensure the Door Scuff Protectors and the vehicle doors are at least 60°-110°F (15°-43°C).

(c) Open rear doors.

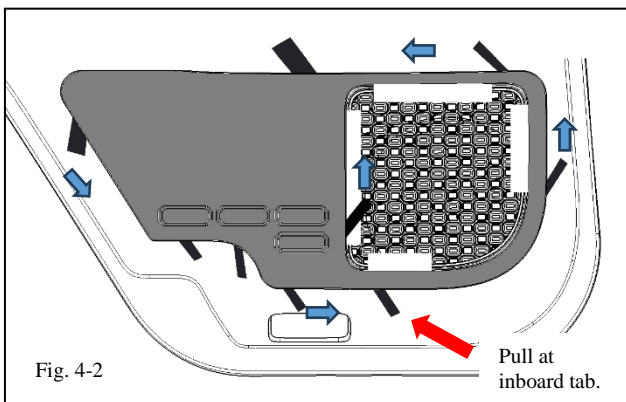
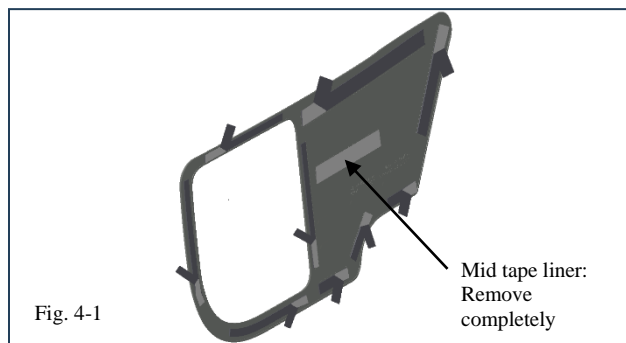
(d) Use rubbing alcohol on a clean lint free cloth and scrub the surface of the door panel in the area shown. (Fig 3-1)



Wipe the scrubbed surface with a clean, dry, lint free cloth. Once cleaned, do not contaminate these surfaces by touching them with bare skin.

(e) Apply measurements shown in Fig 3-2 and place masking tape around speaker trim to assure protector alignment.

(f) Repeat for rear right hand (passenger) side.



4. Rear Door Scuff Protector Installation

- (a) While carefully holding the Rear LH Door Scuff Protector by its edges, start at the end of part and, making your way around, pull the plastic liner tabs at the ends of the tapes to expose approximately 1" (25mm) of tape. (Fig 4-1)

- (b) Completely remove tape liner for mid tape.



NOTE: Once the liner is removed from the Door Scuff Protector, the surface of the tape must not be touched.

- (c) Ensure all the tabs are folded so they can be accessed from the outside once the protector is seated on the door.

- (d) Align the protector cutout with the speaker cover masking tapes and door trim shape. Press in place. (Fig 4-2).



- (e) Verify the protector is aligned correctly. Pull all liners away from the protector, cover with a lint free cloth and apply firm pressure to the entire surface. Remove masking tapes

- (f) Repeat for rear right hand (passenger) side

5. Complete the Installation

- (a) Close doors.

TOYOTA 4RUNNER/HV 2025- DOOR SCUFF PROTECTOR

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- [illegible]

Door Scuff Protectors should be visually centered around lights and speakers.

The protector lip should align with the contour of the door surface.

A uniform gap (of approximately 0.6mm (~0.02")) is designed to exist under the edges of the protectors.

No gap is allowed between the tape and the doors.

Vehicle Function Checks

- ☐ Confirm doors close properly

The protector must not hinder the closure of the doors

Vehicle Appearance Check

- ☐ After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.

(For PPO installations, refer to TMNA
Accessory Quality Shipping Standard.)